

## Equipment List – Sumter, SC

### CNC MILLING

- (3) Haas TM-2: 3 Axis, Tool Room Mills (2004, 2005, 2006)

### CNC ROUTER

- (1) Anderson America Exxact Plus Series Routers: 63" x 145" Travel, 3,150 IPM (2006)

### CNC TURRET PUNCHING

- (2) Muratec Motorum 2044EZ: 49" x 49" Table, 22 Ton, 18 Station (2009 & 2007)
- (1) Wiedemann Centrum 2000: 40.5" x 50" Table, 22 Ton, 22 Station

### CNC PRESS BRAKES

- (1) Accurpress 7606: 5 Axis, 60 Ton, 72" Bed (2007)

### SHEARING

- (1) CNC Accurshear 625010: Shear up to ¼" thick, 120" Bed, Front & Back gauge (2006)

### STAMPING

#### Presses

- (1) Stamtec G2-200: 200 Ton, 33" x 94" Bed, 45 SPM, 21.25" Shut Height (2000)
- (1) Bliss: 60 Ton, 21" x 32", 60 SPM, 16.5" Shut Height
- (1) Rousselle: 25 Ton, 14" x 20", 135 SPM, 9.75 Shut Height
- (1) Minster: 100 Ton, Straight Side Press

#### Feed Lines

- (1) Feedlease RF4X240: Coil Reeler, Straightener, and Feeder

### SAW CUTTING

#### Vertical Band Saws

- (1) Grob 4V-36: 36" Deep, 12" Work Height (2005)

#### Panel Saws

- (1) SCM Sigma Impact 85K: Cut composite material up to 3.34" thick and 82" x 126" (2008)
- (1) Powermatic COS-18L: 26.5" x 28" Table Size, 18" Blade (2006)